

Work Order ID 50020

July 6, 2009 7:38:37 AM



Page 1

Item ID: D3832-5

Accept



Setup Start



Revision ID: A

Stop



Item Name: Mesh (Lid)

Start Date: 08/07/2009 Start Qty: 3.00



Cust Item ID:

Required Date: 13/07/2009 Req'd Qty: 3.00



Customer:

Reference:

Approvals:

Process Plan: 

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

D3832

Rev A

100

0.00



SHEAR

Shear

Memo

0.00

Shear

1- mesh to size as per dwg D3832

SAP 09-07-15 (Qty 3)

110

0.00



QC5- Inspect part completeness to step on W/O

QC

Memo

0.00

Quality Control

=> 8 09/07/15 (x3)

f

120

0.00



Identify as per dwg & Stock Location: WA

Packaging

Memo

0.00

Packaging

SAD 09-07-15 (x3)

Work Order ID 50020



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July 6, 2009 7:38:37 AM

Item ID: D3832-5

Accept



Setup Start



Revision ID: A

Stop



Item Name: Mesh (Lid)

Start Date: 08/07/2009 Start Qty: 3.00



Cust Item ID:

Required Date: 13/07/2009 Req'd Qty: 3.00



Customer:

Reference:

Run Start



Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Stop



QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130	QC21- Final Inspection - Work Order Release	0.00							
QC	Memo	0.00							
Quality Control									

09/07/16 LG

MF 09-07-16

Picklist Print

Page 1

July 6, 2009 7:38:37 AM

Work Order ID: 50020

Parent Item: D3832-5RevA

Parent Item Name: Mesh (Lid)

Comments:

Start Date: 08/07/2009

Required Date: 13/07/2009

Start Qty: 3.00

Required Qty: 3.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
M304EX0.75-16F		Purchased	No			100	sf	246.5700	18.3240			



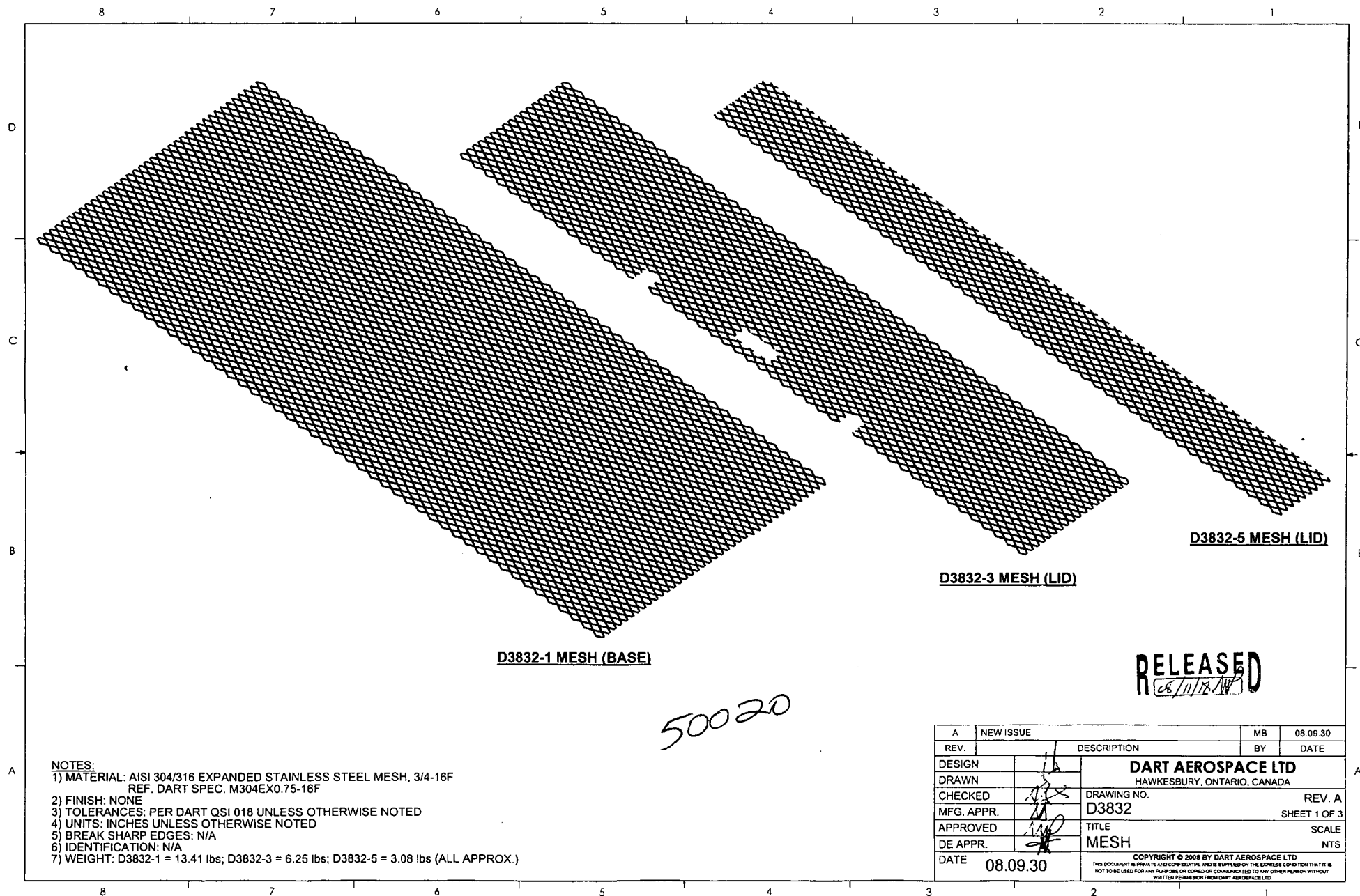
Expanded Metal Flat SS

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
<u>Location</u>		
Main Warehouse		
MAT	246.57	
108152	90	
110134	6.7	
110292	14.4	
110629	14.41	
110861	21.18	
110992	0.58	
111444	17.79	
111630	35.15	
111956	46.36	

6.108

M112147 x2 12.216
~~711~~

SAD 09-07-15 ^{Qty}
 (3)



D3832-1 MESH (BASE)

D3832-3 MESH (LID)

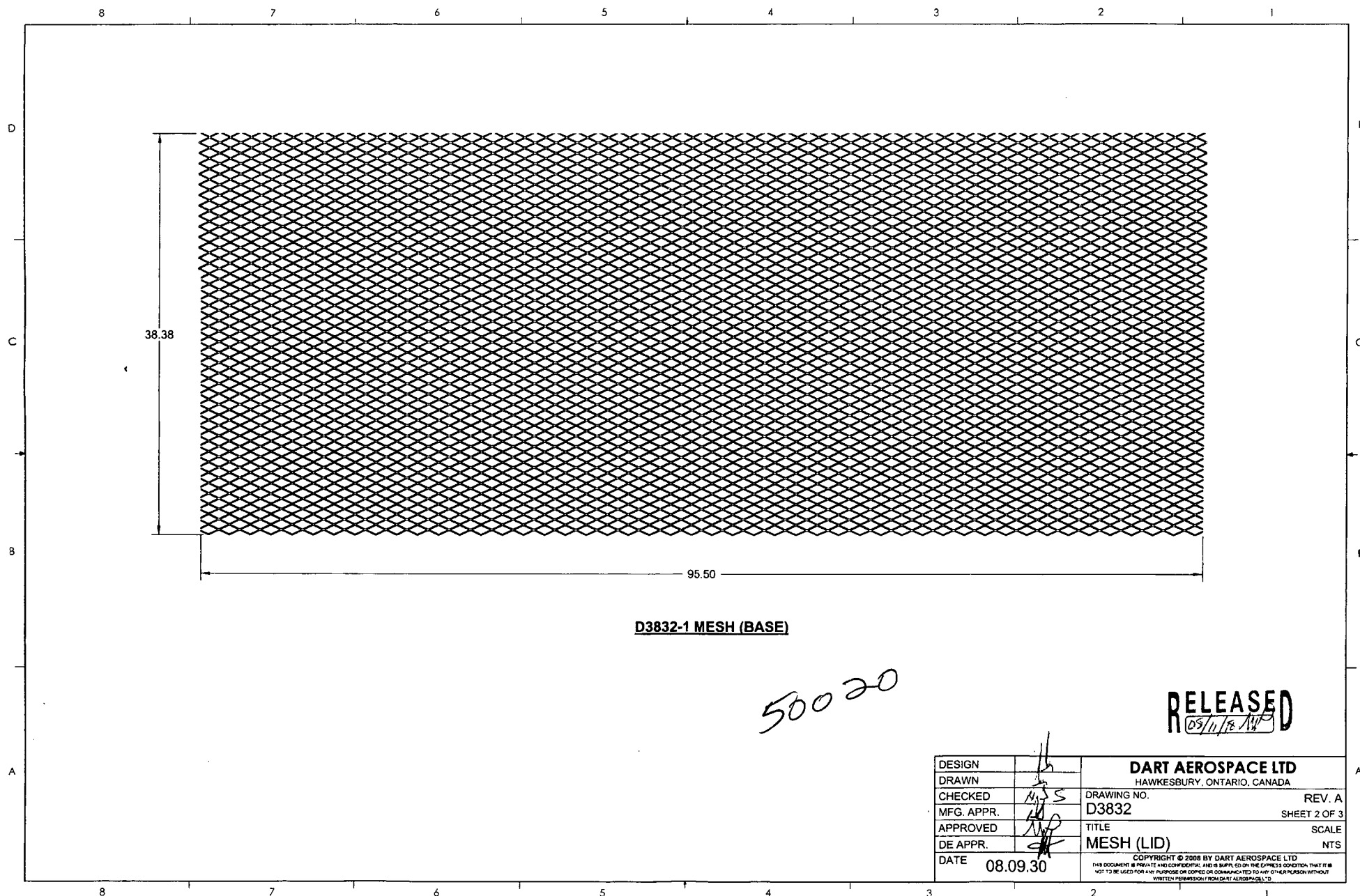
D3832-5 MESH (LID)

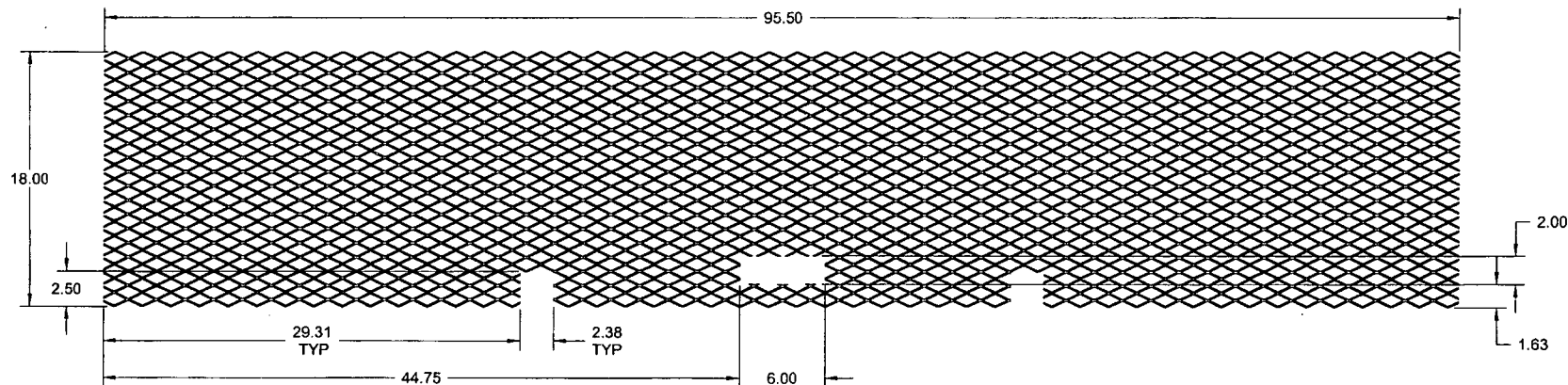
- NOTES:**
- 1) MATERIAL: AISI 304/316 EXPANDED STAINLESS STEEL MESH, 3/4-16F
REF. DART SPEC. M304EX0.75-16F
 - 2) FINISH: NONE
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: N/A
 - 6) IDENTIFICATION: N/A
 - 7) WEIGHT: D3832-1 = 13.41 lbs; D3832-3 = 6.25 lbs; D3832-5 = 3.08 lbs (ALL APPROX.)

50020

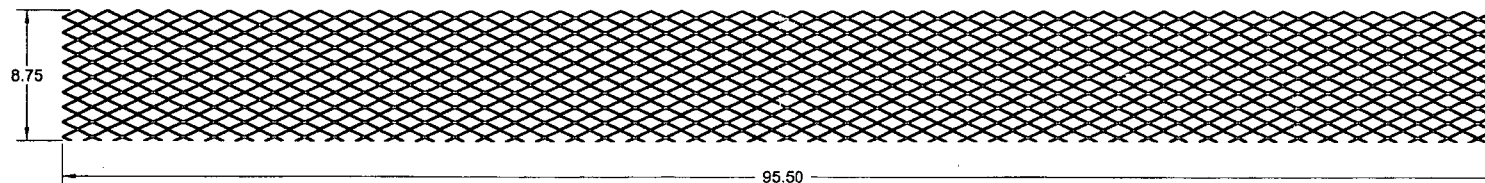
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06/11/12/12

A	NEW ISSUE	MB	08.09.30
REV.	DESCRIPTION	BY	DATE
DESIGN		DART AEROSPACE LTD	
DRAWN		HAWKESBURY, ONTARIO, CANADA	
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DE APPR.		MESH	NTS
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D3832-3 MESH (LID)



D3832-5 MESH (LID)

50020

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